OHP30C AND OHP31C OIL BURNERS

I - INTRODUCTION

SERVICE

The oil burner provides an atomized oil vapor mixed with the correct proportion of air to the combustion chamber where it is ignited. Oil burners are rated at a minimum and maximum value as listed on the unit nameplate. An air control assembly allows proper air adjustment for these ratings.

The OHP burners were produced in several styles. Table 1 identifies the burners used in current OF7 and OS7 production.

TABLE 1

FURNACE	BURNER MODEL NO.
OF7-105-4	OHP30C-8
OF7-140-4	OHP31C-7
OS7-105-3	OHP30C-8
OS7-140-3	OHP31C-10

II - COMPONENTS

Figure 1 shows an exploded view of a typical OHP30C or OHP31C oil burner.

A - Burner Motor

The burner is powered by the primary control and is protected by a 15 amp fuse. A combination combustion air blower and pulley assembly mounts on motor shaft. A "V" belt connects this fan pulley to a pump pulley which is mounted on the oil pump shaft. The burner motor turns both the combustion air blower and the oil pump. The motor is 1/10 H.P. and runs at 3450 RPM.

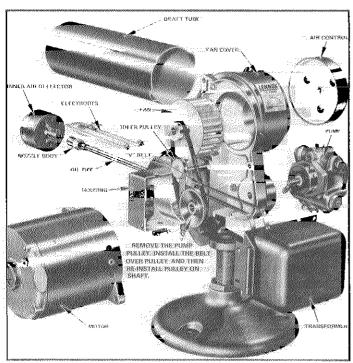


FIGURE 1

Burner motors are equipped with overload protection. In the event of excessive motor temperature or current, the overload opens to de-energize motor. The push button must be manually reset after motor temperature has dropped to normal. See Figure 2.

All burner motors are split phase with a centrifugal starting switch. Keep motor clean to prevent starting switch from sticking. If switch sticks open the motor will not run, and if it sticks closed the start windings will burn out. Do not over lubricate motor. Follow lubrication instructions on burner motor.

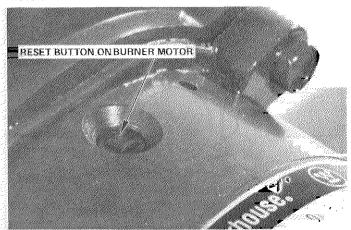
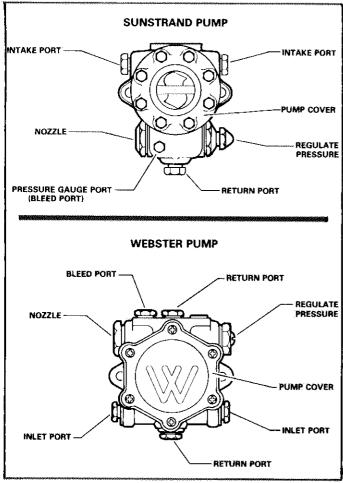


FIGURE 2

B - Oil Pump

Either a Sunstrand or Webster pump is used. Figure 3 identifies the ports for both models. As the oil burner is shipped from factory, it is set up for a single line system. To convert to a two line system, follow the instructions packaged in attached bag assembly.

- 1 Air Bleed On single line applications the oil line must be initially bled to prime the pump. Open air bleed port and start burner. A hose may be attached to direct oil into a container. Bleed pump for 15 seconds after last bubble is seen. Hurried bleeding will impair efficient unit operation. Close port to stop bleeding. Single line installations must be absolutely air tight or leaks or loss of prime may result.
 - On two line applications, air bleeding is automatic. Opening air bleed port allows a faster bleed if desired. The return line back to tank must run to within 3 inches of bottom. Failure to do this may introduce air into the system and could result in loss of prime.
- 2 **Vacuum Check** Insert vacuum gage in unused intake port. See Figure 4. Vacuum should not exceed 10" hg. vacuum or be less than 5" hg. vacuum.
- 3 Pressure Check Use the gauge port or nozzle port to check operating pressure. The pump is factory set at 100 psig but is adjustable. See Figure 3. Never exceed 110 psig operation.





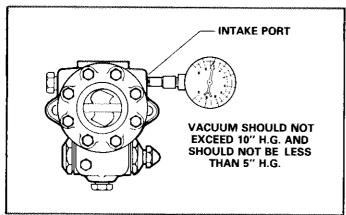


FIGURE 4

Average nozzle cutoff pressure is 80 psig. To check cutoff pressure, install pressure gauge in nozzle port. Run burner for a short period and then turn off. Gauge shows cutoff pressure. See Figure 5.

4 - Strainer Access — An internal strainer removes any sediment or foreign material from oil before it reaches pump. Remove screws securing pump cover for access. See Figure 3.

C - Ignition Transformer

The ignition transformer provides the needed hot spark at

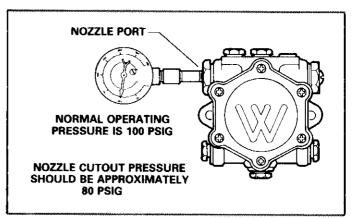


FIGURE 5

the electrodes to ignite the fuel mixture. The transformer has 120V primary and 10,000V secondary windings. The center of the secondary winding is grounded. Each secondary terminal is 5000V and the total voltage between the electrodes is 10,000V. The hinged transformer closes against a set of electrode buss bars.

The transformer is powered by the primary control and is protected by a 15 amp fuse.

D - Cad Cell

Together the cad cell and primary control prove the burner flame. The cad cell senses the presence of burner light to close a circuit to primary control. A White Rodgers style cad cell is used.

E - Gun Assembly

The gun assembly receives the oil from oil pump and feeds it to the nozzle. The nozzle converts liquid oil into a coned shape, fog like mist that is discharged into the combustion chamber. When combustion takes place, the flame will be cone shaped as a result.

F - Burner Fuse Box

Although not shown in Figure 1, the oil burner has a fuse box. A 15 amp fuse protects the burner motor and ignition transformer circuits.

III - DISASSEMBLING BURNER

The following procedure explains how to disassemble both the OHP30C and OHP31C oil burners. Before disassembling burner, turn off power and oil supply to unit.

- 1 Loosen locking screw, swing latch up and transformer out. See Figure 6.
- 2 For belt inspection and adjustment, remove mounting screw securing belt guard plate. See Figure 7.
- 3 On OHP30C and OHP31C-7 burners, removing belt guard plate also exposes the cad cell. To remove cad cell, unplug the wiring leads and remove securing screw. See Figure 8.
- 4 Loosen the two screws securing the fan cover (3 turns) and slide fan cover off to the right exposing the blower wheel. See Figure 9.
- 5 Remove belt by slipping belt off the pump pulley and idler. Then disconnect motor wires from the terminal board (pull off). Remove motor screws, turn motor

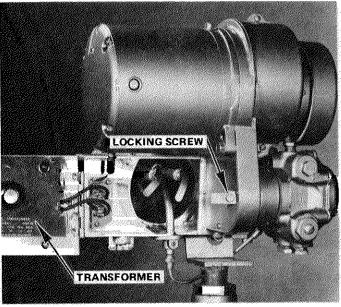


FIGURE 6

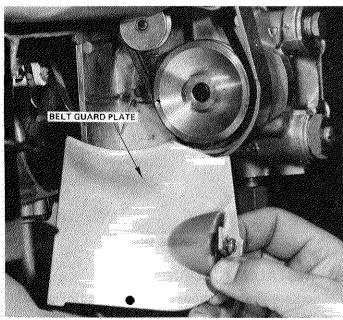


FIGURE 7

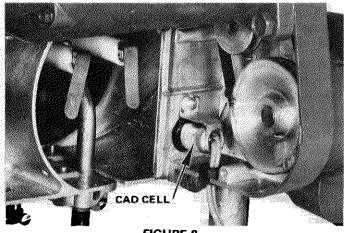


FIGURE 8

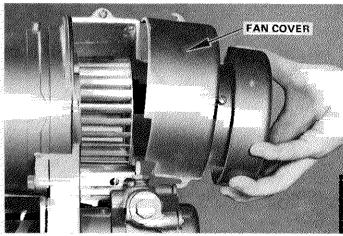


FIGURE 9

slightly to remove lead cord from groove to housing and remove motor. Belt will come out with motor and fan. Slip belt over fan blade and replace. When reinstalling new belt, hold belt down as shown in Figure 10 to keep from jamming between motor and housing.

CAUTION - Do not loosen or change position of oil pipe stop on OHP31C burners. If stop is loose, or its position changed, the burner must be removed from the furnace and positions of the air deflectors checked against the burner illustrations shown in Figures 18 and 19.

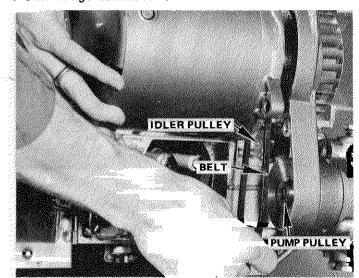


FIGURE 10

- 6 To remove gun assembly, disconnect oil line from oil pipe. In addition on OHP30C burners, loosen and remove the long screw (A) on the oil pipe bearing. Then loosen screw (B) securing oil pipe bearing to the burner housing. See Figure 11. Remove cad cell leads from primary control. Remove gun assembly as shown in Figure 12. On OHPC31-10 burners, remove cad cell from holder on oil pipe as shown in Figure 13.
- 7 To remove the fuel pump loosen and remove the Allen set screw using a 1/8" Allen wrench that secures the fuel pump pulley. See Figure 14. Using a 1/8" Allen wrench, loosen the two Allen set screws on the fuel pump bracket. Remove fuel pump as shown in Figure 14.

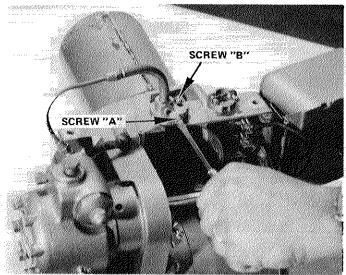


FIGURE 11

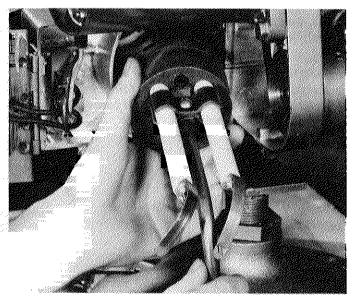


FIGURE 12

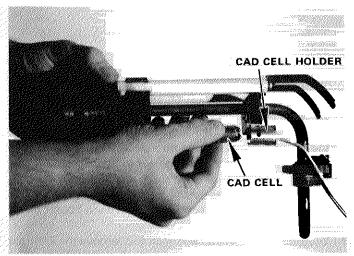


FIGURE 13

8 - To remove burner motor, use the same procedure outlined in step 5 and shown in Figure 10.

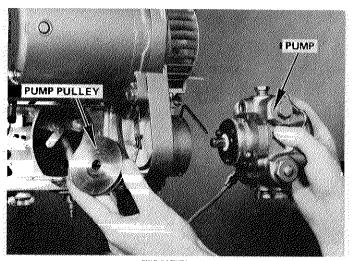


FIGURE 14

9 - To remove the burner tube, loosen the two securing bolts.Turn the tube and remove. See Figure 15.

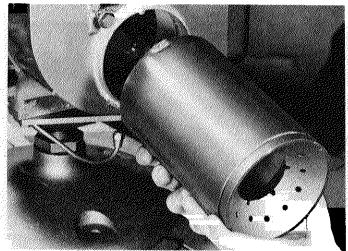
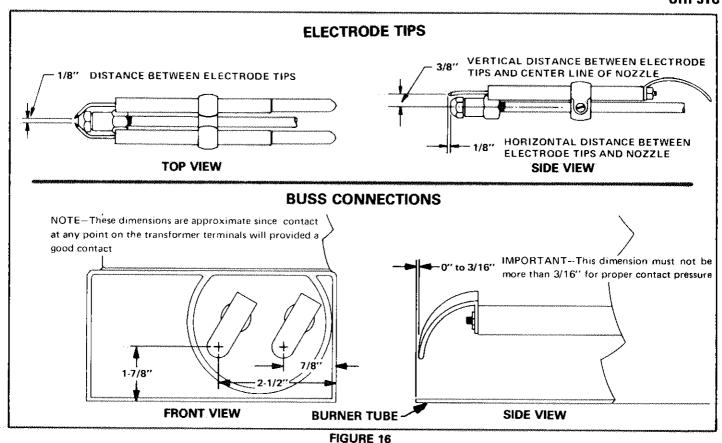


FIGURE 15

IV - INSTALLING BURNER

- 1 Check position of electrode tips as illustrated in Figure 16.
- 2 Check position of gun assembly and air deflectors in comparison to Figures 17, 18 & 19. Adjust the oil pipe bearing and oil pipe stop if necessary. On OHP30C burners, check that inner deflector is tight against and concentric to firing head.
- 3 Install burner in furnace. To prevent damage to furnace receiving tube or damage to burner tube, the end of burner tube must be flush with the inside of combustion chamber. See Figure 20.
- 4 The burner tube must slope one to two degrees downward toward the chamber. If necessary shim the burner up with washers at the cushion connectors to provide proper slope. Oil which may occasionally drip from the nozzle will drain into the combustion chamber.
- 5 Be sure ground wire is installed between burner and burner mount.



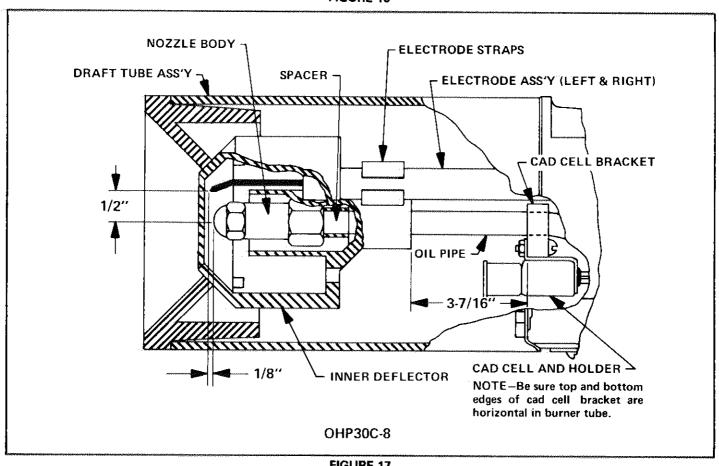


FIGURE 17

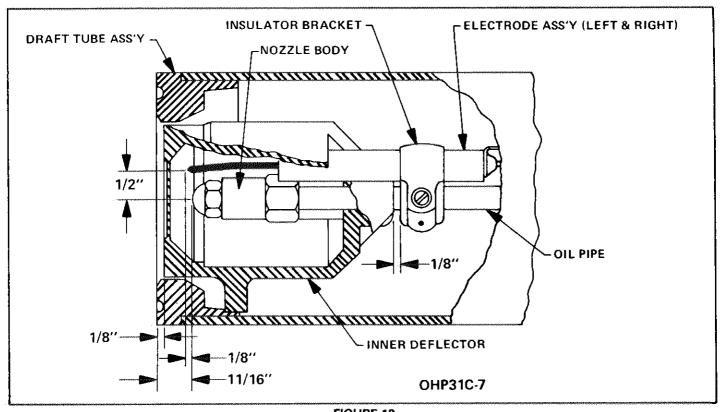


FIGURE 18

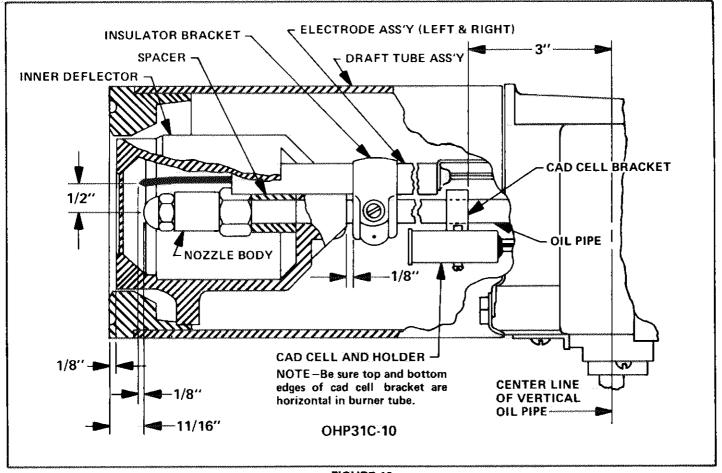


FIGURE 19

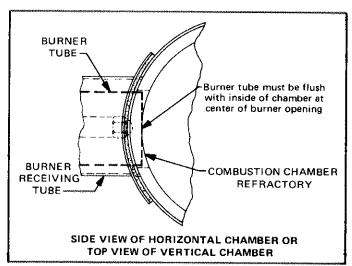


FIGURE 20

V - BURNER ADJUSTMENTS

To properly set the burner, a CO 2 analyzer and smoke gun must be used. It must not be set by eye or estimation. Unless instruments are used, the tendency is to set the burner at too high of CO 2 and smoke which can result in a noisy fire and carbon buildup in the heat exchanger. A proper setting with instruments will result in quiet and clean fire at 8 to 10 percent CO 2 with zero to a trace of smoke.

Before making final burner adjustment, allow burner to operate continuously for five to ten minutes. This will purge the fuel lines and level out combustion. Take readings and make adjustments as follows:

- 1 Make sure inspection door is closed tightly and any fitting joints between furnace and point where the C0 2 and smoke readings are taken are tightly sealed or taped. An air leak at the inspection door or fitting will cause false CO 2 readings because of diluting the flue gases with air.
- 2 Punch a 5/16 diameter service hole in flue outlet between the furnace and the draft control. Draft readings, CO 2 and smoke test should be taken from this point.
- 3 Adjust the barometric draft control (See Figure 21) in the stack for correct draft. Draft should be measured with a draft gauge at service hole in stack and set for .03" to .035" w.c. draft. See Figure 22.

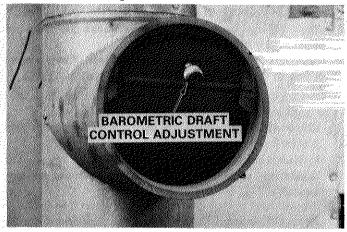


FIGURE 21



FIGURE 22

 4 - Loosen Air Control locking screw and rotate the air control cover until the fire appears clean. Refer to Figure 23.

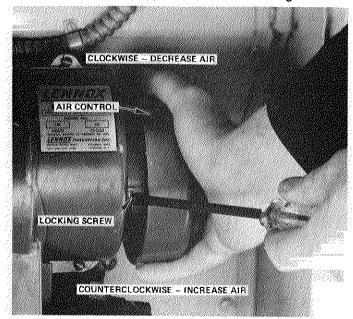


FIGURE 23

- 5 Take a CO 2 reading at the service opening in stack using a Fyrite CO 2 indicator or other standard CO 2 analyzers. Refer to Figure 24. Instructions for operating the analyzer are packed with it and should be carefully followed. If the CO 2 reading is between 8 to 10 percent, the setting is correct. If not, rotate the air control cover and recheck until CO 2 readings fall within the 8 to 10 percent range. Tighten the air control locking screw.
- 6 Take a smoke reading in the same sampling hole used for the CO 2 reading. Refer to Figure 25. Use a standard smoke tester such as the Bacharach true spot tester. The smoke reading at 8 to 10 percent CO 2 will generally be a zero to No. 1 spot. In no case should the smoke reading be

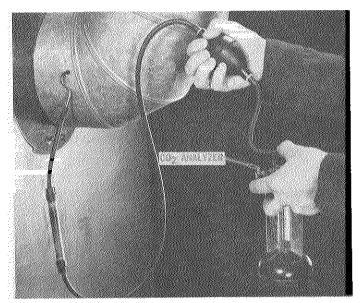


FIGURE 24

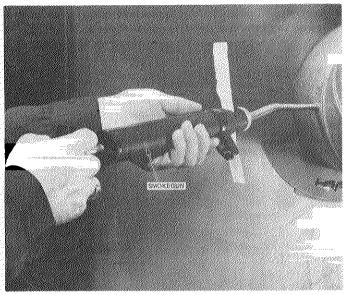


FIGURE 25

more than a No. 1 spot. If the smoke is more than No. 1 spot, it could be caused by a poor nozzle or leakage at the inspection door or fitting. Occasionally it may be caused by a difference in oil or some unusual condition of the installation. Rotate the combustion air control cover until a No. 1 or less spot is obtained, then recheck the CO 2 to make sure it is 8 percent or more. If the CO 2 is less than 8 percent, look for air leakage or a bad nozzle or improper settings of the burner gun assembly. Air leakage can often be determined by taking a CO 2 reading at both the stack and over the fire.

If the stack CO 2 is more than 1/2 percent below the overfire CO 2 reading, it is an indication of access air leakage. Such air leakage will lower furnace efficiency and should be found and corrected.

VI - SERVICING BURNER

- 1 As a routine performance check, check the fuel line filter and oil pump strainer. Remove the pump cover and clean the strainer using a brush and clean fuel oil or kerosene. Replace or clean the cartridge in the line filter if necessary.
- 2 Check for abnormally high intake vacuum. Also check operating pressure and nozzle cutout pressure. Normal operating pressure should be 100 psig and must never exceed 110 psig.
- 3 Fire burner and check test readings according to "Burner Adjustments." Also observe fire. This check may reveal a plugged or bad nozzle, poor ignition because of bad or improperly set electrodes, pump whine, etc. Note these items for special attention while servicing burner.
- 4 Turn off power and oil supplies to unit. Remove gun assembly.
- 5 Remove cad cell and check surface of cell for an accumulation of dust or soot. If cell is dirty, clean carefully with a soft cloth, then resecure in place. See Figure 26.

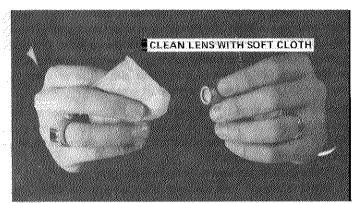


FIGURE 26

- 6 Clean gun assembly being extremely careful not to wipe dirt or line into nozzle orifice. Clean electrode insulators and make sure buss bars on end of electrodes make good contact with ignition transformer terminals. Check electrode setting as shown in Figure 16. Refer to Figures 17, 18 & 19 for proper nozzle dimensions.
- 7 Wipe inside of draft tube. Inspect nose casting by shining flashlight down the burner tube. Clean any carbon formation from holes or slots with brush or length of wire.
- 8 Clean blower wheel. Lint or dirt on blades cut down the efficiency of the blower.
- 9 Inspect belt and wipe belt and pulleys clean. If belt is worn or frayed replace it with a Lennox DV-1049 V-belt.
 - Check the belt pulley and idler alignment. Make sure idler is engaged with belt and riding on inside of belt.
- 10 Check electrical wiring for damage to insulation and proper routing.
- 11 Inspect combustion chamber carefully. If cracks are noticeable, replacement combustion chamber kits are available.
- 12 Inspect heat exchanger for soot and clean if necessary.
- 13 Reassemble burner and return unit into working condition.

VII - TROUBLESHOOTING

If burner fails to start, push reset button on primary control. See Figure 27. Also push the burner motor reset button. Check 15 amp fuse in burner fuse box.

Burner failure or improper unit operation can be caused by various problems. Often the problem can be pin-pointed by observing the type of failure and giving some thought before attacking the problem. Other times the cause can only be determined by a process of elimination. Table 2 lists specific oil pump troubleshooting procedures while Table 3 lists general oil burner procedures. Check the simpliest and more obvious items before progressing to the other checks.



FIGURE 27

TABLE 1

	OIL PUMP TROUBLESHOOTING					
CONDITION	CAUSE	REMEDY				
	Oil level below intake line in supply tank	Fill tank with oil.				
	Clogged strainer or filter	Remove and clean strainer. Replace filter element.				
	Clogged nozzle	Replace nozzle.				
	Air leak in intake line	Tighten all fittings in intake line. Tighten unused intake				
		port plug. Check filter cover and gasket.				
NO	Restricted intake line	Replace any kinked tubing and check any valves in in-				
OIL	(High vacuum reading)	take line.				
FLOW	A two-pipe system that becomes air bound	Check for and insert by-pass plug. Make sure return line				
AT		is below oil level in tank.				
NOZZLE	A single-pipe system that becomes airbound	Loosen gage port plug or easy flow valve and bleed oil				
		for 15 seconds after foam is gone in bleed hose. Check				
		intake line fittings for tightness. Check all pump plugs				
		for tightness.				
	Slipping or broken coupling	Tighten or replace coupling.				
***************************************	Frozen pump shaft	Replace pump.				
	Loose plugs or fittings	Dope with good quality thread sealer. Retighten.				
	Leak at pressure adj. screw or nozzle plug Blown seal (single-pipe system)	Washer may be damaged. Replace the washer or O-Ring.				
OIL	blown sear (single-pipe system)	Check to see if by-pass plug has been left in unit. Re-				
LEAK	Blown seal (two-pipe system)	place oil pump.				
LEAN	Blown sear (two-pipe system)	Check for kinked tubing or other obstructions in return				
	Seal leaking	line. Replace oil pump. Replace oil pump.				
	Cover	Tighten cover screws or replace damaged gasket.				
*****************************	Bad coupling alignment	Loosen fuel unit mounting screws slightly and shift fuel				
	Bud booping ungriment	unit in different positions until noise is eliminated. Re-				
NOISY		tighten mounting screws.				
OPERATION	Air in inlet line	Check all connections. Use only good flare fittings.				
	Tank hum on two-pipe system and inside tank	Install return line hum eliminator in return line.				
**************************************	Partially clogged strainer or filter	Remove and clean strainer. Replace filter element.				
PULSATING	Air leak in intake line	Tighten all fittings.				
PRESSURE	Air leaking around cover	Be sure strainer cover screws are tightened securely.				
		Check for damaged cover gasket.				
	To determine the cause of improper cut-off, insert a pressure gage in the nozzle port of the fuel unit.					
	After a minute of operation shut burner down. If the pressure drops from normal operating pressure					
	and stabilizes, the fuel unit is operating properly and air is the cause of improper cut-off. If, however,					
IMPROPER	the pressure drops below 80 psia. oil pump should be replaced.					
NOZZLE	Filter leaks	Check face of cover and gasket for damage.				
CUT-OFF	Strainer cover loose	Tighten 4 screws on cover.				
001 011	Air pocket between cut-off valve and nozzle	Run burner, stopping and starting unit, until smoke and				
		after-fire disappears.				
	Air leak in intake line	Tighten intake fittings. Tighten unused intake port and				
4		return plug.				
	Partially clogged nozzle strainer	Clean strainer or change nozzle.				
	Leak at nozzle adaptor	Change nozzle and adaptor.				

TABLE 2

TROUBLE	SOURCE		PROCEDURE	CAUSES	CORRECTION
	(+000040)(400400000000000000000000000000	Chaak	thermostat settings	Thermostat in "Off" or "Cool"	Switch to "Heat"
	Thermostat	Check	mermosiai settings	Thermostat set too low	Turn thermostat to higher temp.
Ī	Safety	Check	burner motor and furnace primary	Burner motor overload tripped	Push motor overload reset button
	Overload	contro	l safety switches	Primary control tripped on safety	Reset safety switch lever
	D	Check	furnace disconnect switch and	Switch open	Close switch
	Power	main d	lisconnect switch	Blown fuse or tripped breaker	Replace fuse or reset breaker
Ī	04-00-00-00-4-1	*****************		Broken or loose thermostat wires	Repair or replace wires
		Touch	jumper wire across thermostat	Loose thermostat screw connection	Tighten connection
	Thermostat	termin	als on primary control. If burner	Dirty thermostat contacts	Clean contacts
		starts t	then fault is in thermostat circuit	Thermostat not level	Level thermostat
		`		Faulty thermostat	Replace thermostat
	Flame	Disconnect flame detector wires at		Flame detector leads shorted	Separate leads
BURNER FAILS TO START	Detector	primar	y control. If burner starts fault	Flame detector exposed to light	Seal off false source of light
S	(Cad Cell)		etector circuit	Short circuit in flame detector	Replace detector
ία <u>†</u>	***************************************			Cold contacts dirty	Clean contacts
9	Flame	1	control in step. If burner does not	Bi-metal carboned	Clean bi-metal
- Ta	Detector		umper across cold contact terminals.	Loose connection or broken wire	Tighten connection or replace wire
i	(Stack	If buri	ner starts the problem is in bi-metal	Friction clutch faulty	
< €	Control)	actuat	ed contacts	Hot contacts welded	Replace element or control
- - -		- Andrews - Commerce -			Check dial adjustment (set at 200°F
ü l				Limit control switch open	Jumper terminals. If burner starts
7		Place a	a 120V trouble light between the		switch is faulty. Replace control
- 5		black	and white leads. No light indicates	Open circuit between disconnect	
- 00		no po	wer to the control	switch and limit control	Trace wiring and repair or replace
	Daimenus			Low line voltage or power failure	Call power company
1	Primary	Place a 120V trouble light between		Total life a contrade of board in the contradence of the contradence o	A DECEMBER OF THE PROPERTY OF
	Control	Cad	_	Defective internal control circuit	Replace control
		Cell	orange and white leads. No light	Defective internal control circuit	
		***************************************	indicates control faulty		
			Place a 120V trouble light across	Dirty burner relay contacts	Clean contacts
		Stack	burner terminals of primary control.	Defective internal control circuit	Replace control
	*************************************		No light indicates control faulty		Turn off power and rotate blower
			a 120V trouble light between the	Binding burner blower wheel	1
	Burner	black and white leads to burner motor. Light indicates power to motor and a burner fault		Seized fuel pump	wheel by hand. If seized free wheet
	Burner			**************************************	from binding or replace fuel pump
	(a),(((),(),(),(),(),(),(),(),(),(),(),(),			Defective burner motor	Replace motor
	Tankinistra de verdenistra de l'inscriment de verdenistra de proprieta de proprieta de proprieta de proprieta de	Check tank gauge or use dip stick Coat dip stick with litmus paste and insert to bottom of tank		No oil in tank	Fill tank
and the second	Oil			18t-san in ail sank	If water depth exceeds 1" pump or
	Supply			Water in oil tank	water or drain out
		Listen for pump whine		Tank shut-off valve closed	Open valve
	***************************************			Oil line filter plugged	Replace filter cartridge
20	Oil Filter	Listen for pump whine Open bleed valve or gauge port. Start burner. No oil or milky oil indicates loss of prime		Kinks or restriction in oil line	Repair or replace oil line
6 ₩	and			Plugged fuel pump strainer	Clean strainer or replace pump
5 2 5 1	Oil Line				Locate and correct leak
ω	0 20				Tighten all connections
				Excessive combustion air	Reduce air
	Combustion				
E E	Combustion	Check	k combustion air and draft	Excessive draft	Reduce draft to .03"035" w.c.
TARI	Combustion	Chec	k combustion air and draft		Reduce draft to .03"035" w.c.
STAR1	Combustion	Check	k combustion air and draft	Pump partially or completely	
ER START IE IS ESTA		***************************************		Pump partially or completely frozen -No pressure and motor	Reduce draft to .03"035" w.c. Replace pump
NER START	Oil	Instal	Il pressure gauge on pump and read	Pump partially or completely frozen -No pressure and motor locks out on overload	Replace pump
URNER STARI LAME IS ESTA		Instal		Pump partially or completely frozen -No pressure and motor locks out on overload Belt or coupling disengaged or	Replace pump
BURNER STARTS BUT NO FLAME IS ESTABLISHED	Oil	Instal	Il pressure gauge on pump and read	Pump partially or completely frozen -No pressure and motor locks out on overload Belt or coupling disengaged or broken-No pressure	Replace pump Reengage or replace belt or coupling
BURNER STARI FLAME IS ESTA	Oil	Instal	Il pressure gauge on pump and read ure. Should be 100 psig.	Pump partially or completely frozen -No pressure and motor locks out on overload Belt or coupling disengaged or	Replace pump
BURNER START FLAME IS ESTA	Oil	Instal pressi Disco	II pressure gauge on pump and read ure. Should be 100 psig. onnect ignition leads. Observe oil spray	Pump partially or completely frozen -No pressure and motor locks out on overload Belt or coupling disengaged or broken-No pressure	Replace pump Reengage or replace belt or couplin Adjust pressure to 100 psig.
BURNER START FLAME IS ESTA	Oil	Instal pressi Disco	Il pressure gauge on pump and read ure. Should be 100 psig.	Pump partially or completely frozen -No pressure and motor locks out on overload Belt or coupling disengaged or broken-No pressure Fuel pressure too low	Replace pump Reengage or replace belt or coupling

TABLE 2 CONTINUED

LΕ	SOURCE	PRC	CEDURE	CAUSES	CORRECTION
				Fouled or shorted electrodes	Clean electrodes and leads
				Dirty electrodes and leads	
Ignition		D.		Eroded electrode tips	Dress up electrode tips and reset go
	_	Remove gun assem	·	Improper electrode gap spacing	10.1/8" and correctly position tips
BURINER STARTS BUT NO FLAME IS ESTABLISHED	Electrodes	electrodes and lead	15	Improper position of electrode tips	
			•	Loose or disconnected leads	Reconnect, tighten or replace lead
				Cracked or chipped insulators	Replace electrodes
ŀ	nasanamanan arkonominani eskeliki keeki keeneleene			Cracked or burned lead insulators	Replace electrode leads
		Comment		Low line voltage less than 105V	Check voltage at power;source.
3	Ignition	1	eads to transformer.	to transformer primary	Correct cause of voltage drop or
ļ	Transformer	i	bserve spark. Check line	4.1.4.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.2.	call power company
		voltage to transfor	mer primary	Burned out transformer windings	Replace transformer
-		soimmumonement in the state of	**************************************	No spark or weak spark	Properly ground transformer case
		Motor does not co	me up to speed and	Low line voltage less than 105V	Check voltage at power source.
	Burner	trips out on overlo	ad. Turn off power	to motor leads	Correct cause of voltage drop or
ı	Motor	and rotate blowers	wheel by hand to		call power company
		check for binding o	or excessive drag	Pump or blower overloading motor	Correct cause of overloading
			***************************************	Faulty motor	Replace motor
				Unbalanced fire	Replace nozzle
				Too much an Ilean short fire	Reduce combustion air
			If burner continues	100 mach an lean short the	Check combustion
	Poor	1	to run. Fault may	Too little air long dirty fire	Increase combustion air
	Fire		be due to poor fire.	Too write an Tong array tire	Check combustion
			Inspect fire	Excessive draft	Adjust barometric damper for
		i		E Accessive Chart	correct draft
		After burner fires		Too little draft or restriction	Correct draft or remove restriction
	Flame	immediately		Dirty cad cell face	Clean cad cell face
	Detector (Cad Cell)	Jumper across flame detector terminals at primary control	If fire is good fault is in flame detector. Check detector circuit	Faulty cad cell lexceedes 1500 Ohms	Replace cad cell
				Loose or defective cad cell wires	Secure connections or replace cad
					cell holder and wire leads
	Flame			Dirty bemetal element	Clean bi-metal clement
	Detector			Air leaks into flue pipe or around	Seat air leaks
	(Stact			detector mount	Cont (iii /ottk)
	Control)			Faulty friction clutch	Replace control
				Welded or shorted cold contacts	Tropide control
	Primary	•	If burner locks out		
	Control		on safety fault is in	Primary control circuit defective	Replace primary control
	CONTRACTOR AND ADDRESS AND ADD	***************************************	primary control		
•				Unbalanced fire	Replace nozzte
			If burner continues	Too much air lean short fire	Reduce combustion air
			to run (does not lock	Top magrait han short me	Check combustion
	Poor		Inspect fire	Too little air-long dirty fire	Increase combustion air
	Fire				Check combustion
		After burner fires			Adjust barometric damper for
		immediately		Committee and the committee an	correct draft
	·····	jumper across	%:590/shipeconicists/shipsids/shipeconicists/shipec	Too little draft or restriction	Correct draft or remove restriction
	Flame	flame detector		Dirty cad cell face	Clean cad cell face
	Detector	terminals at		Faulty cad cell- exceedes 1500 Ohms	Replace cad cell
	(Cad Cell)	primary control	If fire is good fault	Loose or defective cad cell wires	Secure connections or replace.cad
	***************************************	,	is in flame detector.		cell holder and wire leads
	Flame		Check detector	Dirty bi-metal element	Clean br-metal element
	Detector			Air leaks into flue pipe or around	Seal air leaks
	(Stack	Citati		detector mount	GOOD ON ICANS
				Faulty friction clutch	
	Control)	l l		Welded or shorted cold contacts	Replace control

TABLE 2 CONTINUED

TROUBLE	SOURCE	PRO	CEDURE	CAUSE	CORRECTION
X Q X		A fear human fires		Pump looses prime- air slug	Prime pump at bleed port
# 5 5		After burner fires	1	Pump looses primeair leak in	Check supply line for loose
		immediately	If burner looses flame	supply line	connection and tighten fitting
H & S &		jumper across	(does not lock out on		Check oil tank for water (over 1")
3518	Oil	flame detector	safety). Fault is in	Water slug in line	pump out water or drain out
CONTINUED BURNER STARTS, FIRES BUT LOOSES FLAME AND LOCKS OUT ON SAFETY	Supply	terminals at	fuel system	Partially plugged nozzle or	Replace nozzle
A 2 8 5		primary control		nozzle strainer	nepiace nozzie
ō 별 의 열		***************************************	And the second s	Restriction in oil line	Clear restriction
5 E 8		Listen for pump v	whine	Plugged fuel pump strainer	Clean strainer or replace pump
22 2 2				Cold oil -outdoor tank	Change to number 1 oil
1		****		Heat anticipator set too low	Correct heat anticipator setting
8			•	Vibration at thermostat	Correct source of vibration
9.4	Thermostat	Check thermostat	;		Shield thermostat from draft
47				Thermostat in warm air draft	or relocate
30	***************************************	Market de state de la company de la comp	***************************************	Dirty air filter (furnace)	Replace or clean filters
		Connect voltmete	r between line voltage	Dirty differences	Speed up blower for 85° to 95°F
A D	Limit		imary control (black	Blower running to slow (furnace)	temperature rise
BURNER STARTS AND FIRES BUT SHORT CYCLES	Control	· ·	If burner cycles due to	Restrictions in return air or supply	COME TO COMPANY COMPANY COMPANY OF SECURITY COMPANY CO
ar E	Control		on it is cycling off limit	air system (furnace)	Correct cause of restriction
#2		power interrupts	on it is eyemig on innit	Adjustable limit control set too low	Reset limit control to 200°F
E 60	***************************************	It wastane is less th	han 105V or fluctuates		CONTRACTOR DE LA CONTRA
22	Power	.,,	ower source. Recheck	Loose wiring connection	Locate and secure connection
T.	1 OWei	voltage at power s		Low or fluctuating line voltage	Call power company
		Check thermostat		Heat anticipator set too low	Correct heat anticipator setting
	Thermostat			Vibration at thermostat	Correct source of vibration
24	Thermostat Check the Check			Thermostat in warm air draft	Shield thermostat from draft
ARTS AND FIRES BUT ES (TOO LITTLE HEA'	Mathematica constitutivi massara massara	#*************************************	**************************************		or relocate thermostat
2 3				Dirty air filter (furnace)	Clean or replace filters Speed up blower for 85° to 95° F
				Blower running too slow	
75		Connect voltmeter between line voltage connections to primary control (black and white leads). If burner cycles due to power			temperature rise
2				Blower motor seized or burned out	Replace motor
48				Blower bearings seized	Replace bearings and shaft
PE I	Limit			Blower wheel dirty	Clean blower wheel Reverse blower wheel
5 %	Control			Blower wheel in backwards	
		interruption it is	cycling off limit	Wrong motor rotation	Replace with motor of correct
20				Post dating the control of the contr	rotation
遊り				Restrictions in return air or	Correct cause of restriction
Z				supply air system Adjustable limit control set too low	Reset limit control to 200°F
BURNER ST SHORT CYCL		If voltage is to	han 105V or fluctuates	Adjustable firm control set too low	trease (mint control to 200-1
" "	Da			Loose wiring connection	Locate and secure connection
	Power	· · · · · · · · · · · · · · · · · · ·		Low or fluctuating line voltage	Call power company
		voltage at power	SOULCE:		
				Shorted or welded thermostat	Repair or replace thermostat
				contacts	
×E	ı		Stuck thermostat bi-metal	Clear obstruction or replace	
3		Disconnect If burner turns off fault		**************************************	thermostat
25±	Thermostat	thermostat is in thermostat circuit	Thermostat not level	Level thermostat	
28x		i I		Shorted thermostat wires	Repair short or replace wires
W 2 3		primary		Thermostat out of calibration	Replace thermostat
≨E≥		control		Thermostat in cold draft	Correct cause of draft or
BURNER RUNS CONTINUOUSLY TOO MUCH HEAT	***************************************	1 33,76,7			relocate thermostat
# 82	Deiman		If burner does not turn		}
DOM: 0.000 0	Primary	I I	off fault is in primary	Defective primary control	Replace primary control
***	Control	I	on real tank primary	, ,	

TABLE 2 CONTINUED

Combustion Combustion Computer Compu	TABLE 2 CONTINUED							
Combustion Check burner combustion for CO2, stack temperature and smoke Combustion Check burner combustion for CO2, stack temperature and smoke Combustion Check burner to combustion for CO2, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner to combustion for CO3, stack temperature and smoke Check burner bead adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment Correct burner head adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment Correct burner head adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment Correct burner head adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment Incorrect burner head adjustment Correct burner head adjustment In	TROUBLE	SOURCE	PROCEDUR	E	CAUSE	CORRECTION		
Combustion Combustion Combustion Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Too little combustion an Increase datal Increase datal Increase for the combustion and Increase datal Increase for the combustion and Increase for the com				less than	Too much combustion air	Reduce combustion air		
Combustion Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₂ , stack temperature and smoke Check burner combustion for CO ₃ , stack temperature and smoke Check burner combustion for CO ₄ , stack temperature and smoke Check burner combustion for CO ₅ , stack temperature and smoke Check burner combustion for CO ₆ , stack temperature and smoke Check burner bead adjustment Correct burner bead setting					<u>'</u>	Contect cause of air loak		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	\				Excessive draft	•		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	S				Incorrect burner head adjustment	Carrect burner head setting		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	2_			l f . l	Dirty or plugged have as about	Clean heat exchange:		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	Z Z		mbustion for CO ₂ , stack temperature		Dirty or plugged near exchanger	Readjust burner		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	F-W			more than No. 1 smoke	Insufficient deaft	Increase druft		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	6.5	Combustion			Incorrect burner bead adjustment	Correct burner bead setting		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	5				Too fittle combustion an	Incolase combustion air		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	SWI			temperature more than	Too littly blower our			
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	5 6				Blower helt too loose and stipping	Tighten blower belt		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	1 15 E				Duity or plugged heat exchanger	Ciran heat excharger		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	Sink August				Dirty blower wheel	Clean blower wheel		
Nozzle and Oil Nozzle Inspect fire, check nozzle size and check of pressure Nozzle too small Nozzle too small Nozzle too small	.				Dirty an filter (furnace)	Clean or replace filters		
and Oil Inspect tire, check nozzle size and check oil pressure Nozzle too small increase nozzle size	6				1	Readjust registers or dampers		
and Oil Nozzle too small Indease nozzle size Check oil pressure		Nozzle	The second secon	en en en el	Partially plugged or defective nozzle	Replace nozzie		
		and Oil			Nozzle too small	Increase nozzle size		
		Pressure			Oit pressure too low (less than 100 psig).	Increase or pressure to 100 psig.		